Renaissance and Global EV Development

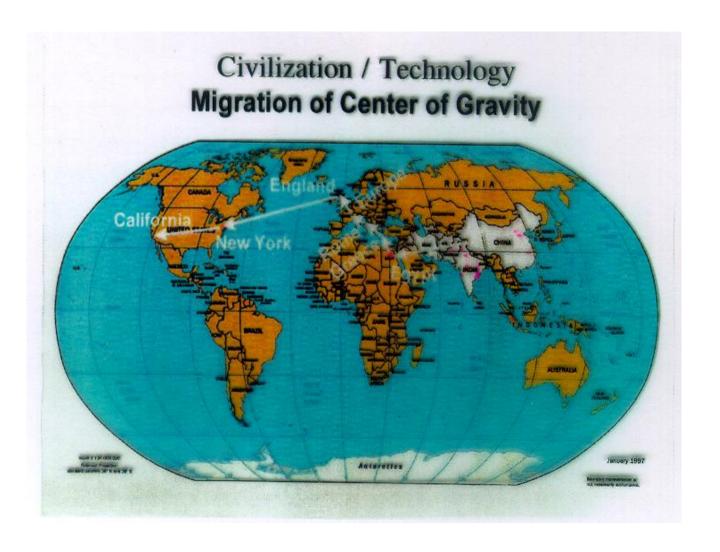
Professor C.C. Chan, FIEEE, FIET, FHKIE

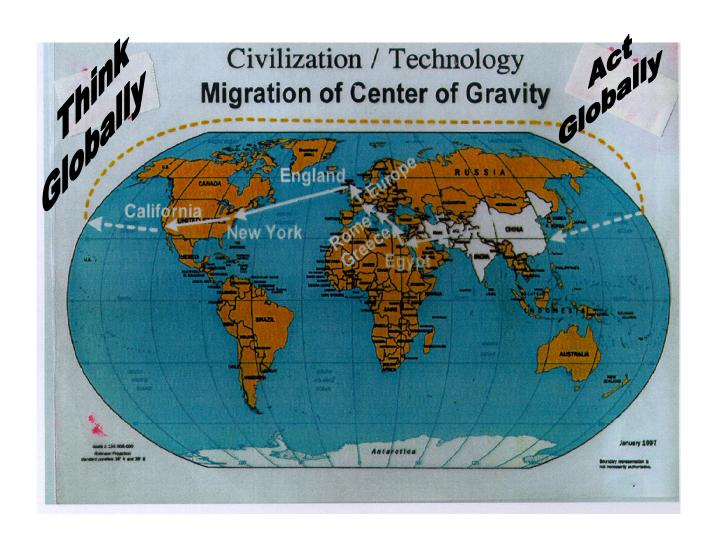
Academician, Chinese Academy of Engineering Fellow, Royal Academy of Engineering, U.K., Founding President, World Electric Vehicles Association

Keynote Speech
IEEE VPPC 2014

October 27 – 30, 2014 Coimbra, Portugal

Civilization & Open Mind





Yi-jing basic principles: Change, Periodic, Balance, Unity of Opposites

Straight Forward Approach



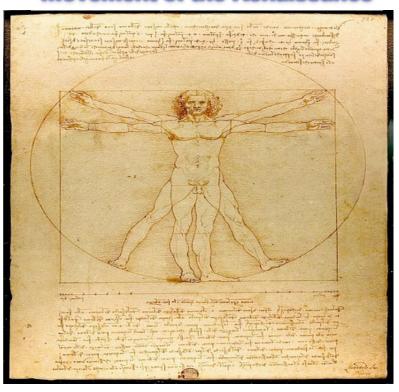
" "Yes" is "Yes" "No" is "No"

Holistic, Dialectic Approach



"Yes" can be turned into "No" "No" can also be turned into "Yes"

The beginning of the cultural movement of the Renaissance



Leonardo da Vinci's Vitruvian Man, an example of the blend of art and science during the renaissance

Open Mind

- A closed Mind Can Not Change!
- Saw Beyond What Was, to See What is!

Renaissance Scientists & Engineers

Renaissance Scientists & Engineers are those not only understand WHY and HOW THINGS work but also on WHY and HOW the WORLD works!

Characters of Renaissance Scientists & Engineers Think the World and not just the THINGS

- Global thinking instead of local thinking;
- Harmony thinking between human and nature;
- Circle thinking instead of linear thinking;
- Closed loop thinking instead of open loop thinking;
- Life cycle thinking instead of partial life thinking;
- 3R thinking (Reduce, Re-use, Recycle).

EV Development

Mobility is Freedom. Mobility is the most apt expression for our

Historical Document Signed at EVS.9

Committing Support to Formation of World Electric Vehicle Association

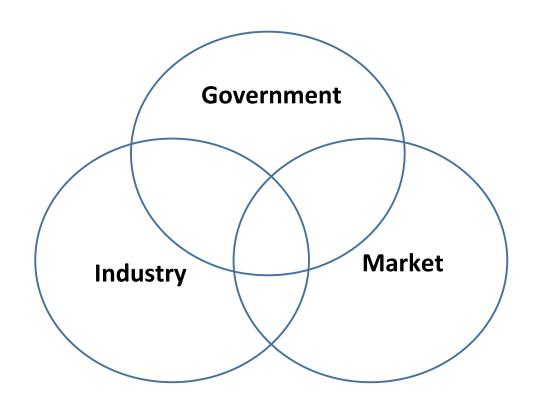
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Participants from Top left: B. Fijalkowski (Poland), R. Atanassov (Bulgaria), H. Payot (France), C. Hayden (U.S.), Z. Feng (China), W.A. Adams (Canada), Bottom left: M. Chiogioji (US), R. Leembruggen (Australia), J. Lea (Korea), L. Secord (Canada), C.C. Chan (Hong Kong), F. Dierkens (A.V.E.R.E.), A. Ananthakrishna (India), T. Matsuo (Japan). The above gentlemen signed the memorandum of agreement for the formation of a World Electric Vehicle Association during EVS.9 last November. Cliff Hayden (US). Ferdinand Dierkens (Europe) and Dr. C. Chan (Asia) have been appointed a steering committee.

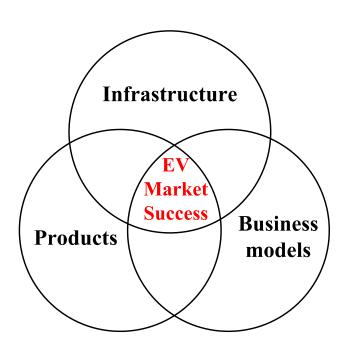
Government, Industry and Market



Key Issues

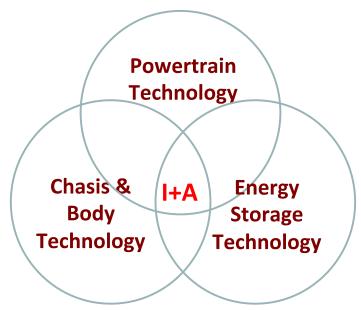
Three Goodness Factor:

Good Products; Good Infrastructure; Good Business Model



Good Products: High Performance @ Reasonable Cost

I: Integration of Automotive Technology and Electrical Technology
A: Alliance among Auto Makers and Key Component Suppliers



Executive Summary

- The train of EV commercialization has taken off. We are seeing the dawn. Key challenges of success: Cost; Usage Convenience; Energy Saving and Emission Reduction.
 The market will not do it by self. Government incentives are essential at the beginning.
- Innovative Regulatory Leadership is essential. Technical solutions are available. The shake hand and compromise between auto industry and electric power industry is crucial.

Key Issues – Three Goodness 关键因素 – 三好因素

The success of commercialization of electric vehicles depends on the satisfactory tackling of four factors:

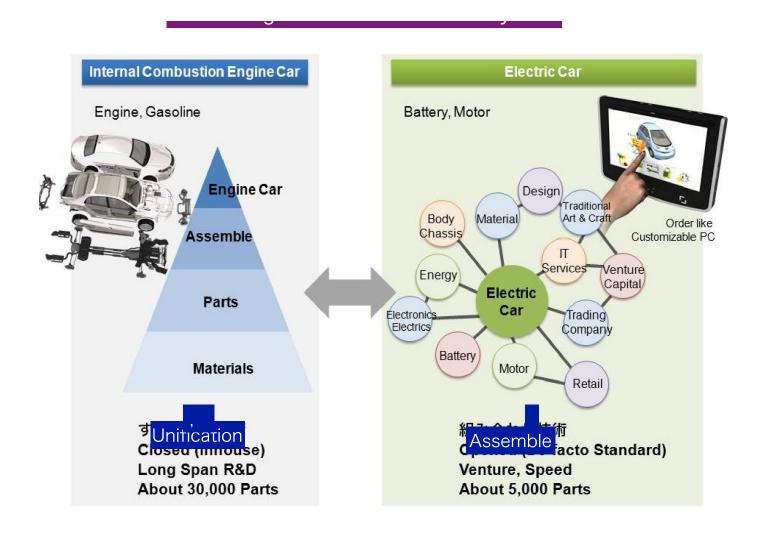
Initial cost; 成本;

Convenience of use; 方便;

Energy consumption and exhaust emission. 节能减排。

Therefore, we need three goodness factors:

- 1. Availability of Good Products at affordable cost; 好产品
- 2. Availability of Good Infrastructures that is efficient and friendly to use; 好的基础设施
- 3. Availability of **Good Business Model** to leverage the cost of batteries. 好的商业模式



History of Electric Vehicles: Rise & Fall 1828 -1932

Early Inventions—Horseless Age





Thomas Parker EV, 1884, Morris & Salom Electrobat England 1895, U.S.A

- Lessons to Learn: Key Issues:
- Cost,
- Convenient Use
- Fuel Consumption,
- Environment Impact.
- Philosophy of Engineering: System Integration and Optimization
 Key Points: Open mind; Courage; Yes, It Can Do!

Early Commercialization & Infra.

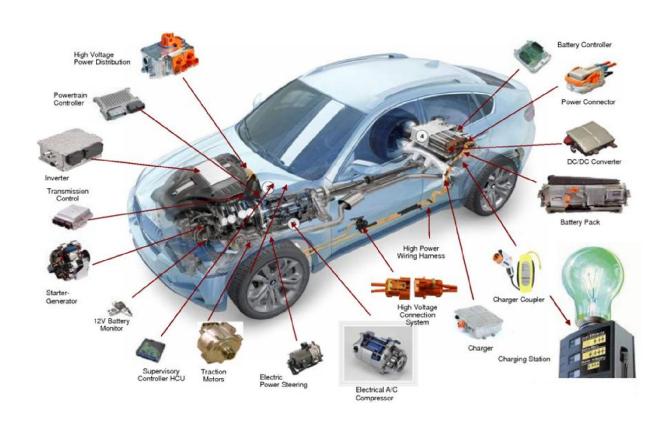




City Taxi, 1901, New York, U.S.A

Charging Station, 1900's GE, U.S.A

Electric Key Components Play Vital Role in EV/HEV



EV Key Technologies

Three Big Electricity :

Motor

Battery

Controller

• Three Small Electricity:

Electric Steering

Electric Air-conditioning

Electric Braking

Global EV Development Status

Global EV Population

In 2014: Total 500,000

USA No.1; Japan No. 2; China No.3

 Norway per capita No.1, 4EVs/1000 persons, Nation wide charging stations, quick charge along highway per 30-60 km.



In 2012: Total 380,000

Japan No.1; USA No.2; China No.3

Global Electric Vehicles Population

Country	PEV fleet (Cum sales or registrations)	Population as of December 2013	The second secon	PEV market share of total new car sales in 2013	Comments
United States	172,000	320,050,716	0.53	0.62%	(a)
<u>Japan</u>	74,124	127,143,577	0.58	0.85%	(b)
<u>China</u>	38,592	1,385,566,537	0.03	0.08%	(c)
<u>Netherlands</u>	28,673	16,759,229	1.71	5.37%	(d)
<u>France</u>	28,560	64,291,280	0.44	0.65%	(e)
Norway	20,486	5,042,671	4.04	5.60%	(f)

Note: Plug-in electric vehicle fleets include only highway-capable vehicles except where noted in comments. French and Norwegian registrations do not include plug-in hybrids.

Comments: (a) Sales between 2008 and December 2013. Includes only plug-in electric passenger cars. (b) Sales since July 2009 through December 2013. Kei cars not included for market share estimate. Includes plug-in electric cars and all-electric utility vans. (c) New energy vehicle sales between 2011 and 2013. Includes a significant number of all-electric buses. (d) Registrations between 2009 and December 2013.Includes plug-in cars and all-electric commercial vans. (e) Registrations between 2010 and December 2013. Includes only all-electric cars and 11,304 utility vans. Market share is 0.49% if only all-electric cars are considered. (f) Registrations between 2003 and December 2013. Includes only all-electric cars, vans and over 1,500 heavy quadricycles.

EV Market Share

Top 10 countries by market share of new car sales in 2013 by electric-drive segment $^{ m (a)}$

Ranking	Country	PEV market share (%)	Ranking	Country	BEV market share (%)	Ranking	Country	PHEV market share (%)
1	Norway	6.10%	1	Norway	5.75%	1	Netherlands	4.72%
2	Netherlands	5.55%	2	Netherlands	0.83%	2	Sweden	0.41%
3	Iceland	0.94%	3	France	0.79%	3	Japan	0.40%
4	Japan	0.91%	4	Estonia	0.73%	4	Norway	0.34%
5	France	0.83%	5	Iceland	0.69%	5	United States	0.31%
6	Estonia	0.73%	6	Japan	0.51%	6	Iceland	0.25%
7	Sweden	0.71%	7	Switzerland	0.39%	7	Finland	0.13%
8	United States	0.60%	8	Sweden	0.30%	8	United Kingdom	0.05%
9	Switzerland	0.44%	9	Denmark	0.28%	9	France	0.05%
10	Denmark	0.29%	10	United States	0.28%	10	Switzerland	0.05%

Note: (a) Market share of highway-capable electric-drive vehicles in the corresponding segment as percentage of total new car sales in the country in 2013. Source: Zachary Shahan (2013-03-07). "Electric vehicle market share in 19 countries". ABB Conversations.

Sales of highway-capable new electric cars in China by model between 2011 and March 2014

Model	Total sales 2011-1Q 2014	Market share ^(a)	Total Sales 1Q 2014 ^[1]	Total Sales 2013 ^[2]	Total Sales 2012 ^[4]	Total Sales 2011 ^[5]
Chery QQ3 EV	11,528	25.4%	2,016	4,207 ^(b)	5,305	
JAC J3 EV	6,731	14.8%	163	2,500	2,485	1,585 ^(c)
BYD e6	4,287 ^(d)	9.4%	619	1,544	2,091	401
BYD F3DM	3,284 ^(d)	7.2%		1,005	1,201	613
BYD Qin	2,526	5.6%	2,384	142		
BAIC E150 EV	1,354	3.0%		710	644	
Zotye TD100 EV	845	1.9%			845	
SAIC Roewe E50	648	1.4%	4	406	238	
Zotye M300 EV	354	0.8%		220	134	
Venucia e30	246	0.6%	30	216		
Chery Riich M1 EV	197	0.4%	107		90	
Zotye 5008 EV	142	0.3%			142	
Zoyte Zhidou E20	142	0.3%	142			
Chang'an CX30 EV	100	0.2%			100	
BAIC Senova EV	52	0.1%		52		
Shanghai-GM Springo EV	11	0.02%			11	
Zoyte T200 EV	8	0.02%	8			
Tesla Model S	2	0.004%	2			
Chevrolet Volt	2	0.004%	2			
Total sales ^{(e)[7][8][9][1]}	45,445	71.5%	6,853	17,642	12,791	8,159

Notes: (a) Market share as percentage of the 5,445 new electric vehicles sold between 2011 and Mark 2014. [b) Only includes sales between January and October 2013⁽¹⁾ (c) includes units sold during 2010 and 2011⁽¹⁾ (d) BYD 66 total includes 33 units sold in 2010. F3DM total includes 43 units sold in 2010 and 48 in 2009⁽¹⁾ (1) C) Includes units sold and 2011 and 48 in 2009⁽¹⁾ (1) C) Includes units sold during 2010 and 2011⁽¹⁾ (d) BYD 66 total includes 33 units sold in 2010. F3DM total includes 43 units sold in 2010 and 48 in 2009⁽¹⁾ (1) C) Includes units sold during 2010 and 2011⁽¹⁾ (8) BYD 66 total includes 33 units sold in 2010. F3DM total includes 43 units sold in 2010 and 48 in 2009⁽¹⁾ (1) C) Includes units sold during 2010 and 2011⁽¹⁾ (8) BYD 66 total includes 33 units sold in 2010. F3DM total includes 43 units sold in 2010. F3DM total includes 43 units sold in 2010 and 48 in 2009⁽¹⁾ (2) Includes units sold during 2010 and 2011⁽¹⁾ (8) BYD 66 total includes 33 units sold in 2010. F3DM total includes 43 units sold in 2010. F3DM total includes 43 units sold in 2010. F3DM total includes 43 units sold in 2010 and 2011⁽¹⁾ (1) Includes units sold and 2011 and 1, 201 BYD 66 total includes 43 units sold in 2010. F3DM total includes 43 units sold in 2010 and 2011 and 1, 201 BYD F3DM and 1, 201 BYD F3DM and 401 efs were sold during 2011 and 1, 201 F3DM and 2011. F3DM and 20

China EV Development Strategy

Pressure on Energy & Environment









Oil Consumption & Energy Saving

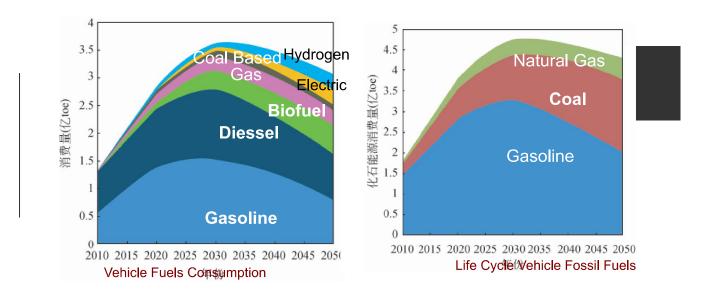
■China Road Map of New Energy Vehicles

Period	Now~2020年	2020年~2030年	2030年~2050年
Driving Force	PM2.5为主 Mainly PM2.5 Reduction	Mainly Energy Conservation	Mainly CO2 Reduction
Land Mark		Gas production exceed oil	
Strategy	Focus on Bus, Taxi, Logistic, Small EV,	EVs in various applications	Large scale hydrogen fuels and fuel cells; Increase in biofuels
Penetration %	2%	10% - 15%	50%
By 2020 fo	ocus on emission; B	y2030 on fossil fuel co	onsumption.

Chinese Electric Mobility Achievement



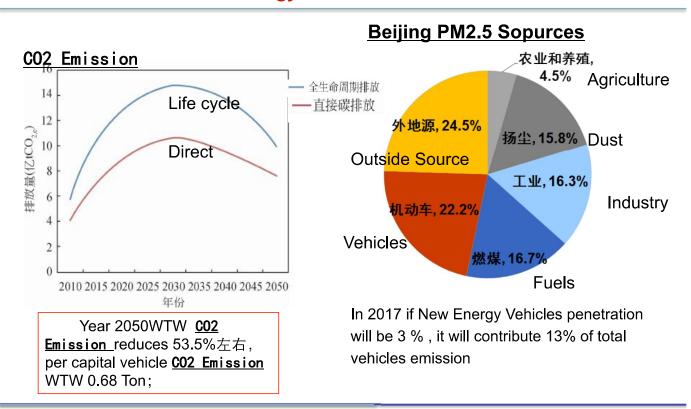
Contribution of New Energy Vehicles to Energy Consumption



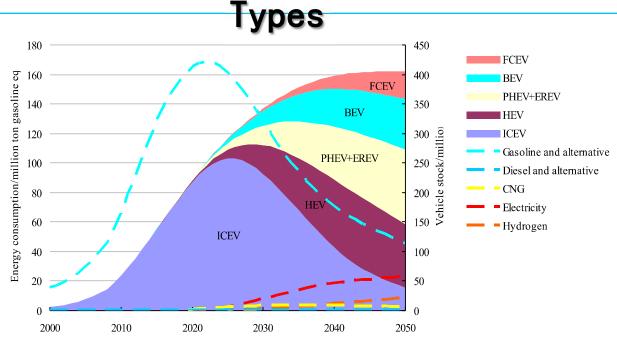
China Vehicle Fuel Consumption reach max in 2030年

来源:《中国车用能源展望2012》清华大学中国车用能源研究中心

♦ Contribution of New Energy Vehicles to Environment



Outlook of China Various Vehicle



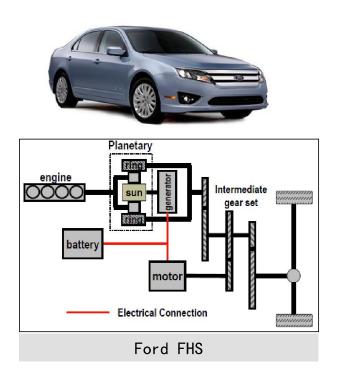
Vehicle Population and Fuel Consuption

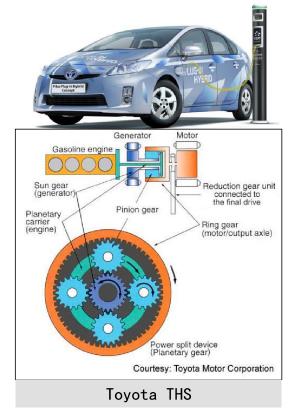
Under the constrain of CO2 emission, considering various fuels, sedan annual production maintain at 300 million. If EV popular, than China can afford 100 million more vehicles.

HEV/EV Architecture

Typical Hybrid Powertrain

✓ Planetary Gear Power Split

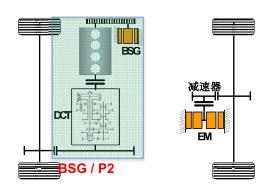




Power-split是丰田、福特的主流构型方案,已有多款HEV车型量产,并推广到PHEV。

Typical PHEV Powertrain

√ Four wheel drive





Gross Weight

Real Axis Motor

Electric Range

Engine

Batterv

Volvle V60 PHEV

1724kg

160kW/440Nm 52kW/200Nm

12Wh

50km



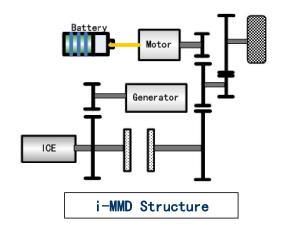
PSA 3008 PHEV

BMW i8 PHEV

- 四驱电桥方案也被多家公司采用,典型的为PSA公司,该构型易于PHEV化;
- 在原有混动技术基础上加入电驱动桥实现PHEV,也是国内值得重点研究的技术方案。

Typical Sedan PHEV Powertrain

√ Two Electric Machines Drive



Handa Aavaara

		Honda	Acxcord	
		Plu	ıg−in	
Gross Weigh	t	17:	24kg	
Engine		105kW/165 N m		
Motor		124kW	I/307 N m	
Generator		105kW		
Generator G	ear Ratio	8. 38		
Motor Gear I	Ratio	2. 74		
Battery		6.7kWh/41kW		
Electric Ra	nge	20km		
	D阶段	2. 03L	./100km	
Consumpion (FTP75)	CS阶段	5. 06L	_/100km	

Features:

- 1) Integration of Transmission & Motor/Gen;
- 2) Motor & Generator different gear ratio;
- i-MMD技术应用于本田雅阁PHEV车型,是本田全新开发的高效混动系统;
- 通过创新高效的构型方案,是国内OEM取得技术优势的可选之路。

Typical Chinese Hybrid Bus Powertrain

Without AMT

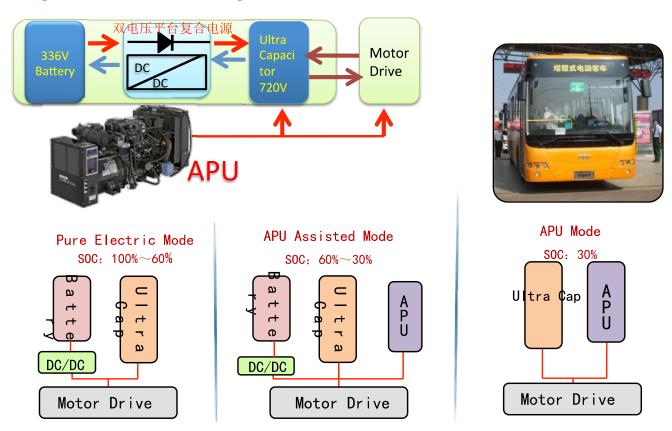


发挥我国永磁同步电机技术优势,取消变速器,用高转矩 高效率电机直驱技术打破跨国公司电驱动变速器的垄断



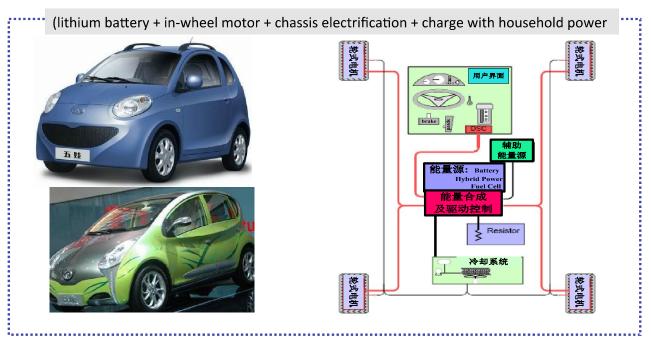
Range Extender Bus

Range Extender Configuration

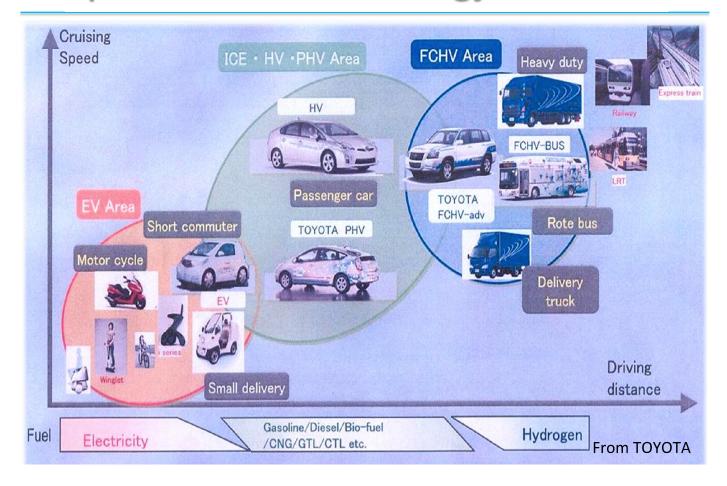


Mini EV Architecture

light electric vehicle → small battery electric car → full function electric car

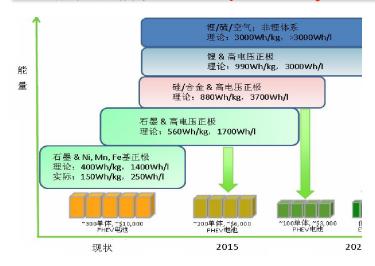


Spectrum of New Energy Vehicles

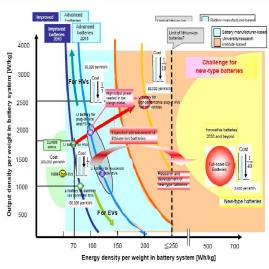


Battery Technology

动力电池技术 Road Map of Battery Technology



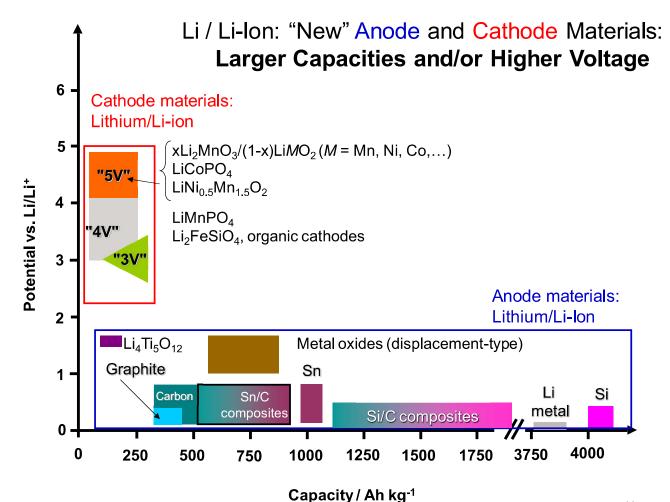




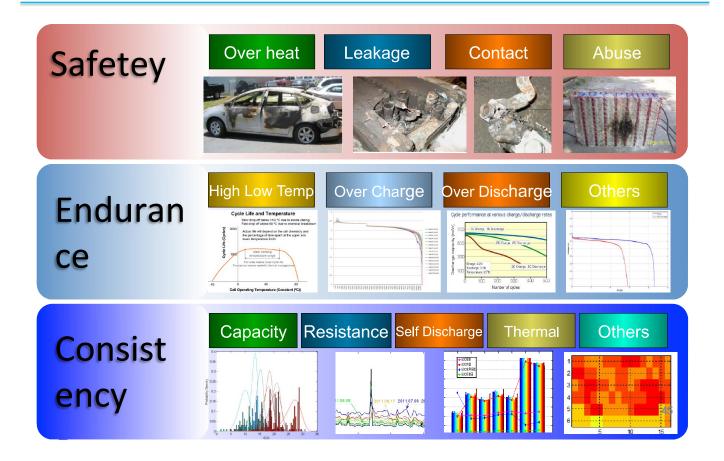
Japan 日本动力蓄电池研发路线图

我国动力电池发展建议:

- ▶ 持续提升<mark>磷酸铁锂、锰酸锂、三元</mark>等正极材料和硬碳、硅基等负极材料的先进制备技术和工艺 攻关功能电解液、高安全性隔膜等高性能动力电池的关键技术,支持锂离子电池材料行业的技术进步;
- ▶ 组织国内的优势研发机构,跨领域联合开展新一代高容量锂离子正负极材料和以锂聚合物电池 锂硫、锂空气、钠空气为代表的新型体系电池深度的基础研究和制造技术工艺研究开发,在下 一代电池和材料发展过程中形成我国的高价值专利。



EV Battery System Research

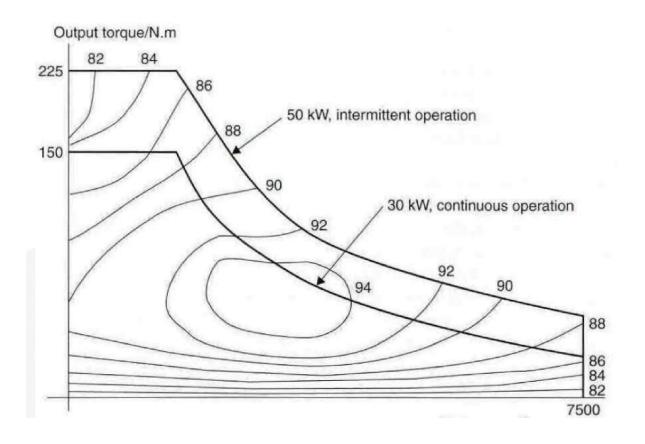


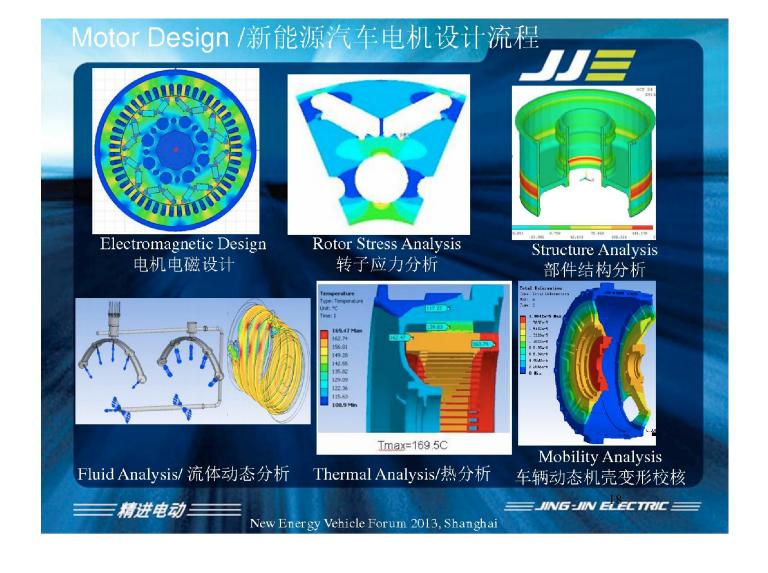
Research on Battery Safety

- **Composite Separator & Short Circuit Protection**
- Voltage Sensitive Separator & Over Charge Protection
- Safety Electrode Materials & Self Temperature Protection
- Ionic Liquids & Safety Composite Electrolyte
- Battery Safety Design

Motor Drives Technology

Typical Torque-Speed Characteristics





EV Infrastructure

Features of EV Charging

<u>Complex Systems</u>: Involved science, technology, engineering, industry, finance and business model.

<u>Connected</u>: The charging plug is connected to the grid, affect the grid at various levels. Unlike the gas station is decoupled with oil pipeline.

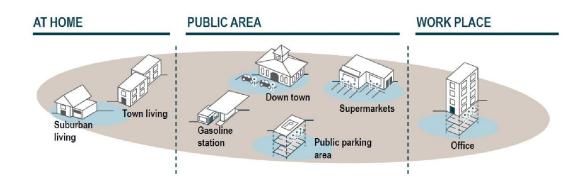
<u>Dynamics</u>: The charging has instant impact to the grid, unlike the gas station has no impact to the pipeline.

<u>Interactive</u>: The mode of charging, the status of the grid and the status of the batteries are mutually interactive.

Integration: V2G, Active Distributed Power Systems, Smart City.....

<u>Key issues</u>: Integration of energy and information, win-win situation to grid, battery and user.

Good Infrastructure: Efficient & Convenience



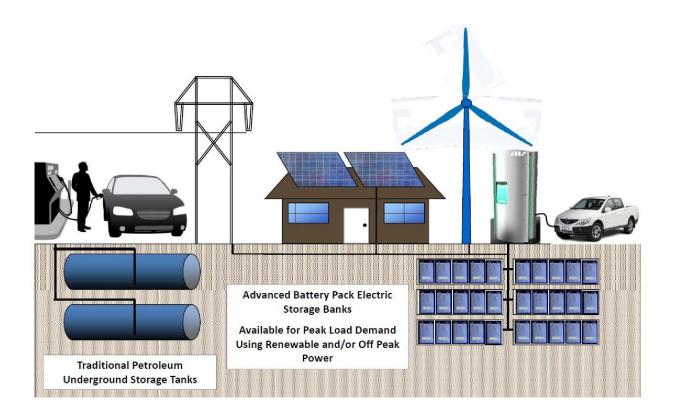
Parking Durations	14 hrs per day	2 hrs per day	7 hrs per day
Charging Points	1 charging point per vehicle	< 0.5 charging point per vehicle	1 charging point per vehicle
Power & Charing time Requirements	Low power and normal charging (e.g. 3kW, 10 hrs)	High power and quick charging (e.g. 22 kW, 2 hrs)	Low power and normal charging (e.g. 3kW, 7 hrs)

EV Charging Infrastructure Solution

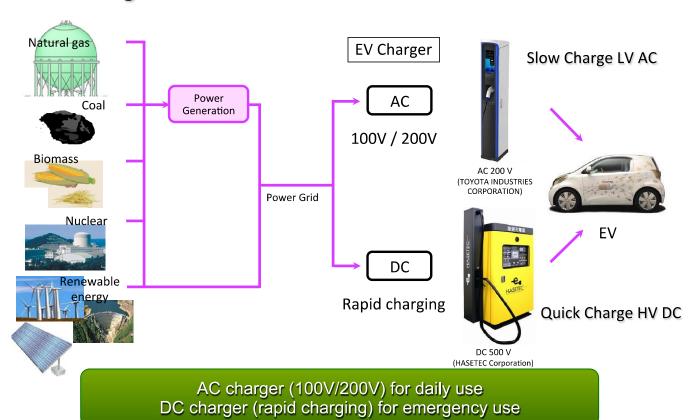


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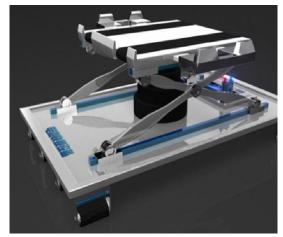
Comparison of Gas Station & Storage Quick Charging



EV Charger



Battery Swapping







Smart Battery Charging, Swapping, Delivery Network





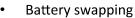












- Immediate replenishment of electricity
- Easy battery maintenance and longer life

support fast charging







Inductive Charging for Passenger Cars



- Operation in Cherry eQ Evs,
- Range 250 km.

- · Operation in Chang An EVs,
- Max power 107 kW.









Inductive Charging for Commercial Vehicles



Operation in mid size commercial vehicles

- Operation in Chengdu;
- Operation in short distance van;



ZTE中兴

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Inductive Charging for Buses. Unit Power 30kW, Max 300kW



Power: 30kWGap: 20cm

• Efficiency: 90%

• Space: 1 square

meter



Operation in Deng Feng Bus in Xiangyang

Intelligent EV Integration Motivation



Smart charging

Charging is delayed or advanced in time based on e.g. energy cost or renewable contents.



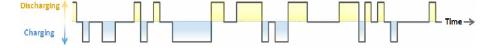
Energy backup

Advance or postpone charging in time and to deliver the energy back to the grid at a later time.



Ancillary services

Continues short-duration charging and discharging operations to balance the grid.



5 DTU Electrical Engineering, Technical University of Denmark

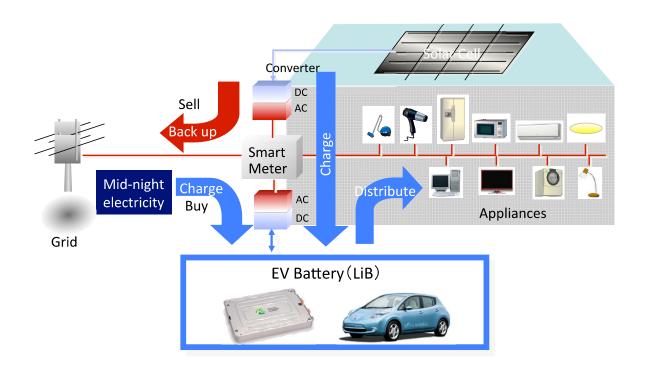
27 August 2013

Two Integrations

- Integrate EV with Smart Grid
- Integrate EV with Telemetic / ICT

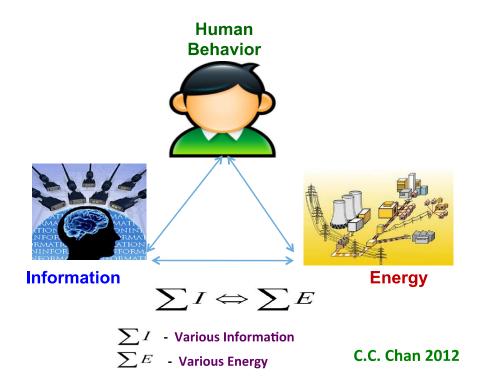
Smart House:

- Increasing low carbon electricity and reduce peak electricity consumed
- Management of electricity storage by EV and/or Lithium ion battery



Energy & Information

能源和信息



Energy and Information

$$\left\{ \left\langle \Delta F - W \right\rangle / 1bit \right\} \le k_B T \ln 2$$

△F - Free Energy difference between states

W - Work done on the system

 $k_{\scriptscriptstyle R}$ - Boltzmann constant

T - Environment Temperature

C.C. Chan 2013 at IASS

Energy & Information

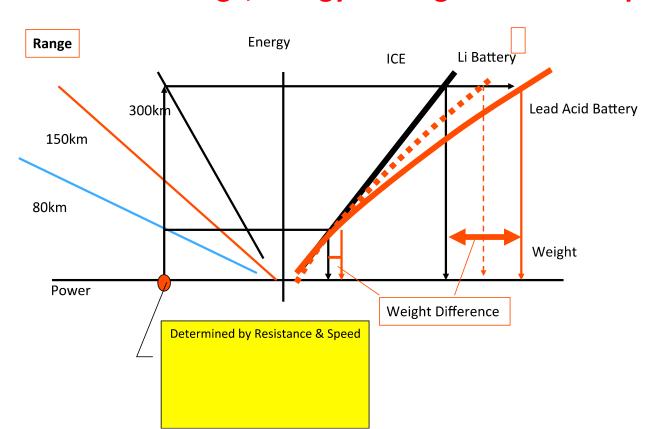
- Not only understand the upper and lower bounds of information,
- But also understand the complex interdependence between the physical limitations of thermodynamic boundaries of energy transfer and the human dimensions of economic, social, and political decisions should be crucially considered.

Low Range Small Electric Vehicles

China Low Range Small EV Specification

- Max Speed: 80 km/h
- Acceleration :0 50 km/h , 10s
- Climbing Gradient > 20%
- Range: 50 km (Urban Driving Cycle)
- Vehicle Mass < 1200 kg
- Battery Weight: < 30% Vehicle Mass

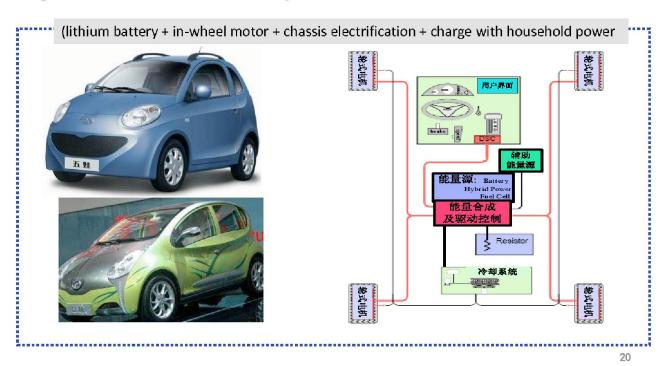
Mini EVs are most cost effective Small EVs: Range, Energy & Weight Relationship



Technology Roadmap_ BEV Miniaturization

Through downsizing to realize scale commercialization

light electric vehicle -> small battery electric car -> full function electric car



Typical Chinese Battery Electric Vehicles

Great progresses have been made in small electric cars. Series products and models have entered industrial stage.

Motor

9	eries broauce	s and moders	mave entered	Industrial	stage.
	Maximum speed 0~50km/h Acceleration time	100km/h 6s			CONTRACTOR OF THE PROPERTY OF
	Battery type	LFP Li-ion	L.JA		
	Energy	18kWh	_	EV of JAC	1
	Peek power	50kW		EV OI JAC	EV of Chery
	Driving range	150km			
	Normal-charging time	6~8h		1	
	Quick-charging time	30min			
		Chargi	ing Equipment		
	VCU		E	V of Geely	EV of SAIC motor
	MCU	Char	The second second	of CHANGAN	EV of FHC-Mazda



Intelligent Electric Vehicles

智能电动汽车

Human being versus intelligent EVs

	Human being (intelligent life)	Future intelligent EVs	Note on intelligent EVs
System architecture	Essentially identical but evolving	Diverse at current development stage	Potentially to be optimized for given applications
Brain (controller)	One	Three: driver; vehicle-oriented; ITS/IV-oriented	Emerging demands in coordinating the 3 'brains'
Energy management	Internal (control management, regen) + external (food, drink,etc)	Internal (control management, regen) + external (charging)	Preliminary stage & potential to optimize
Thermal management	Internal control + external (clothes, air conditioning, etc)	Internal (control management for different subsystems requirements)	Highly challenging
Health management	Evolution: millions of years (physical & mental)	Very new topic; hardware & software (control systems)	Emerging & critical
Performance envelope	Clear performance envelope & limitations while in slow evolution	Clear performance envelope & limitations while in rapid development	Advances in key components & system integration
Status of system synergy	Optimal & evolving	Very preliminary at current development stage	Significant potential & benefit to be synergised

Unmanned Ground Vehicles (UGVs) in DARPA (Defense Advanced Research Projects Agency) Grand/Urban Challenge



- •Grand Challenge 2005
- •Stanford Stanley



•Urban Challenge 2007



multi-plane lidar 360°x26° FOV, 60m

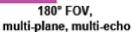


SICK Scanning Lidar 90/180° FOV, 40m



ARS 300 radar 60/17°, 60/200m









~16 Sensors total

Continental

ISF 172 lidar

Applanix

GPS/INS

14°, 150m



Intelligent Vehicle



Smart Mini EV



Internet of Vehicles



White Paper of Internet of Vehicles (IoV)

1. Concept of IoV

The Internet of Vehicles (IoV) is an integration of three networks: an intervehicle network, an intra-vehicle network, and vehicular mobile Internet.

2. IoV Technology Leads Industrial Revolution

The convergence of technology encompasses information communications, environmental protection, energy conservation, and safety. It will become the largest Internet of Things (IoT) infrastructure. The collaboration and interconnection between the transportation sector and other sectors (such as energy, health-care, environment, manufacturing, and agriculture, etc...) will be the next step in IoV development.



White Paper of Internet of Vehicles (IoV)

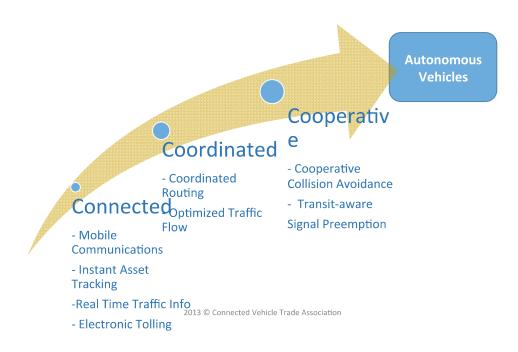
3. Opportunities and Challenges of IoV

The research and development, as well as the industrial application of IoV technologies will promote the integration of automotive and information technology. Lack of coordination and communication is the biggest challenge to IoV implementation. Lack of standards make effective V2V (vehicle to vehicle) communication and connection difficult and prohibits ease in scaling.

4. Reflection and Suggestion about the Development of IoV

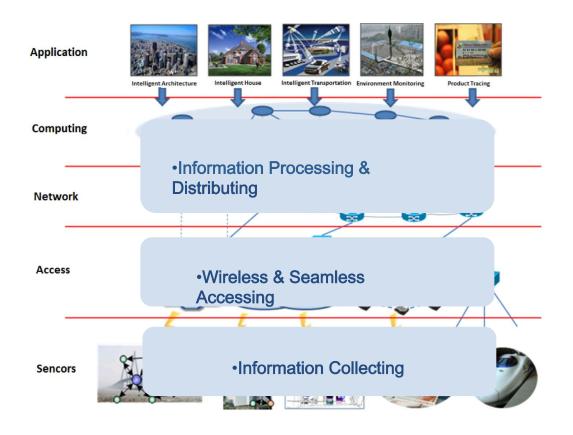
- Staged development and deployment of IoV systems
- Strengthen policy guidance and support from governments.
- Promote deep integration of IoV and vehicles.
- Cooperate to improve standards and industrial specifications.
- Plan for IoV data to be accessible as a resource to enable broader research.

Evolution to Autonomous Vehicles



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Smart Cars & Autonomous Driving





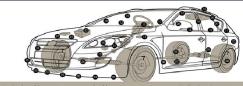
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Electric vehicles and Smart Grid integration





Remote diagnostics







Smart Transportation Systems











Intelligent Traffic Management









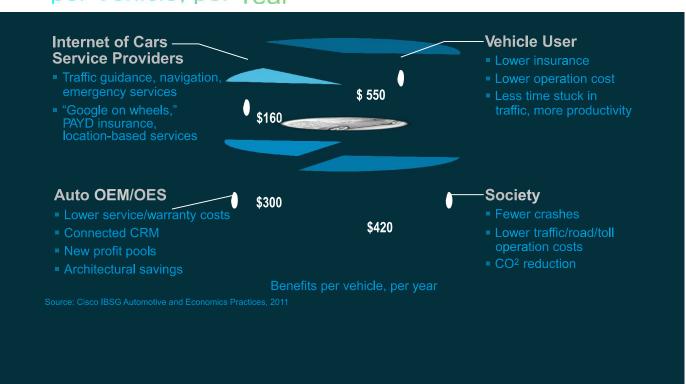




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Internet of Cars: Unlocking \$1,400 in Benefits

per Vehicle, per Year





SUCCESS \$UCCESS

nspiration

激情

magination

想像力

nnovation

創新

ntegration

集成

mplementation 實現

nvestment



Thank you!